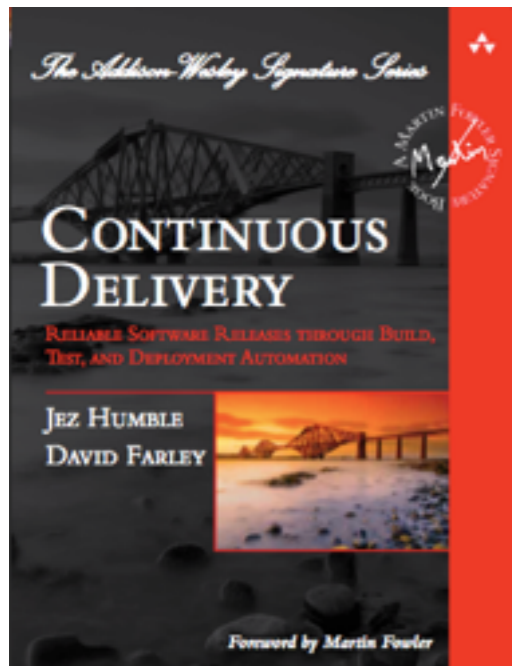


ThoughtWorks®

devops culture and practices
to create flow



@jezhumble
#QConNewYork
11 june 2014

the production line



<http://www.flickr.com/photos/toyotauk/4711057997/>

the production line?



Future Requirements
Task
Bug
Blocking Issue

Ready	Requirements	UI Design	Tech Design	Tech Implementation	UI Implementation	Test Design	Test Implementation	Production Ready
<p>Sprint 07A</p> <p>CS</p> <p>176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200</p>	<p>170</p> <p>171</p> <p>172</p> <p>173</p> <p>174</p> <p>175</p> <p>176</p> <p>177</p> <p>178</p> <p>179</p> <p>180</p> <p>181</p> <p>182</p> <p>183</p> <p>184</p> <p>185</p> <p>186</p> <p>187</p> <p>188</p> <p>189</p> <p>190</p> <p>191</p> <p>192</p> <p>193</p> <p>194</p> <p>195</p> <p>196</p> <p>197</p> <p>198</p> <p>199</p> <p>200</p>	<p>170</p> <p>171</p> <p>172</p> <p>173</p> <p>174</p> <p>175</p> <p>176</p> <p>177</p> <p>178</p> <p>179</p> <p>180</p> <p>181</p> <p>182</p> <p>183</p> <p>184</p> <p>185</p> <p>186</p> <p>187</p> <p>188</p> <p>189</p> <p>190</p> <p>191</p> <p>192</p> <p>193</p> <p>194</p> <p>195</p> <p>196</p> <p>197</p> <p>198</p> <p>199</p> <p>200</p>	<p>170</p> <p>171</p> <p>172</p> <p>173</p> <p>174</p> <p>175</p> <p>176</p> <p>177</p> <p>178</p> <p>179</p> <p>180</p> <p>181</p> <p>182</p> <p>183</p> <p>184</p> <p>185</p> <p>186</p> <p>187</p> <p>188</p> <p>189</p> <p>190</p> <p>191</p> <p>192</p> <p>193</p> <p>194</p> <p>195</p> <p>196</p> <p>197</p> <p>198</p> <p>199</p> <p>200</p>	<p>170</p> <p>171</p> <p>172</p> <p>173</p> <p>174</p> <p>175</p> <p>176</p> <p>177</p> <p>178</p> <p>179</p> <p>180</p> <p>181</p> <p>182</p> <p>183</p> <p>184</p> <p>185</p> <p>186</p> <p>187</p> <p>188</p> <p>189</p> <p>190</p> <p>191</p> <p>192</p> <p>193</p> <p>194</p> <p>195</p> <p>196</p> <p>197</p> <p>198</p> <p>199</p> <p>200</p>	<p>170</p> <p>171</p> <p>172</p> <p>173</p> <p>174</p> <p>175</p> <p>176</p> <p>177</p> <p>178</p> <p>179</p> <p>180</p> <p>181</p> <p>182</p> <p>183</p> <p>184</p> <p>185</p> <p>186</p> <p>187</p> <p>188</p> <p>189</p> <p>190</p> <p>191</p> <p>192</p> <p>193</p> <p>194</p> <p>195</p> <p>196</p> <p>197</p> <p>198</p> <p>199</p> <p>200</p>	<p>170</p> <p>171</p> <p>172</p> <p>173</p> <p>174</p> <p>175</p> <p>176</p> <p>177</p> <p>178</p> <p>179</p> <p>180</p> <p>181</p> <p>182</p> <p>183</p> <p>184</p> <p>185</p> <p>186</p> <p>187</p> <p>188</p> <p>189</p> <p>190</p> <p>191</p> <p>192</p> <p>193</p> <p>194</p> <p>195</p> <p>196</p> <p>197</p> <p>198</p> <p>199</p> <p>200</p>	<p>170</p> <p>171</p> <p>172</p> <p>173</p> <p>174</p> <p>175</p> <p>176</p> <p>177</p> <p>178</p> <p>179</p> <p>180</p> <p>181</p> <p>182</p> <p>183</p> <p>184</p> <p>185</p> <p>186</p> <p>187</p> <p>188</p> <p>189</p> <p>190</p> <p>191</p> <p>192</p> <p>193</p> <p>194</p> <p>195</p> <p>196</p> <p>197</p> <p>198</p> <p>199</p> <p>200</p>	<p>170</p> <p>171</p> <p>172</p> <p>173</p> <p>174</p> <p>175</p> <p>176</p> <p>177</p> <p>178</p> <p>179</p> <p>180</p> <p>181</p> <p>182</p> <p>183</p> <p>184</p> <p>185</p> <p>186</p> <p>187</p> <p>188</p> <p>189</p> <p>190</p> <p>191</p> <p>192</p> <p>193</p> <p>194</p> <p>195</p> <p>196</p> <p>197</p> <p>198</p> <p>199</p> <p>200</p>

The Deployment Production Line

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2006 Article



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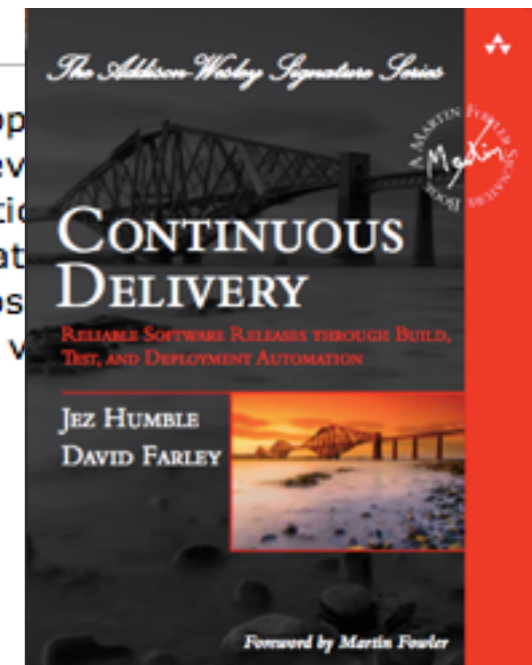
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Testing and deployment can be a difficult and timeconsuming process in complex environments comprising app messaging infrastructure and interfaces to external systems. We have seen deployments take several days, even have used automated builds to ensure their code is fully tested. In this paper we describe principles and practices environments to be created, configured and deployed to at the click of a button. We show how to fully automate deployment process using a multi-stage automated workflow. Using this "deployment production line", it is possible to get tested code into production environments quickly and with full confidence that you can fall back to a previous version if a problem occur.





toyoda automatic loom, type g

“Since the loom stopped when a problem arose, no defective products were produced. This meant that a single operator could be put in charge of numerous looms, resulting in a tremendous improvement in productivity.”

[http://www.toyota-global.com/company/vision_philosophy/
toyota_production_system/jidoka.html](http://www.toyota-global.com/company/vision_philosophy/toyota_production_system/jidoka.html)

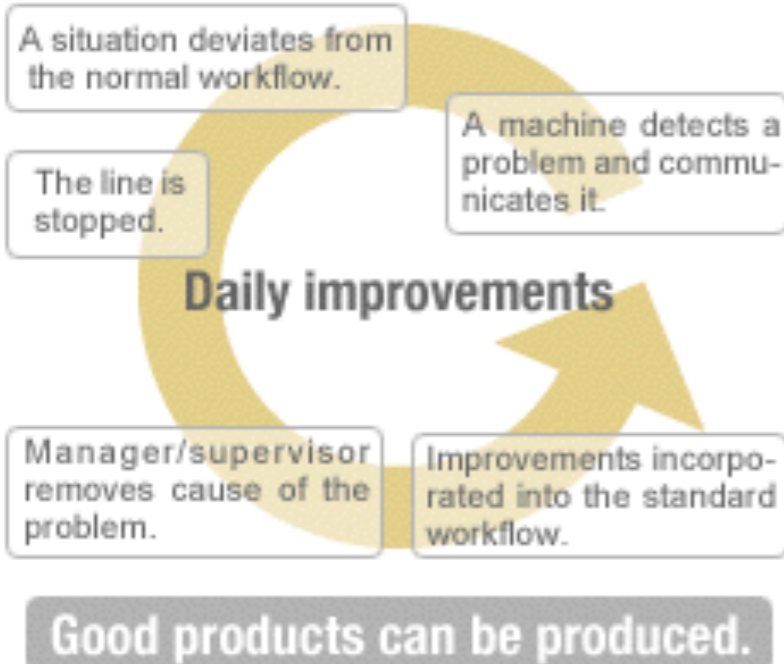
jidoka

自動化 + 人 = 自働化

automation + people
= automation

jidoka

Concept of jidoka



Visual Control using Andon



An operator communicating an abnormality



An andon problem display board that communicates abnormalities

http://www.toyota-global.com/company/vision_philosophy/toyota_production_system/jidoka.html



Local Workstation



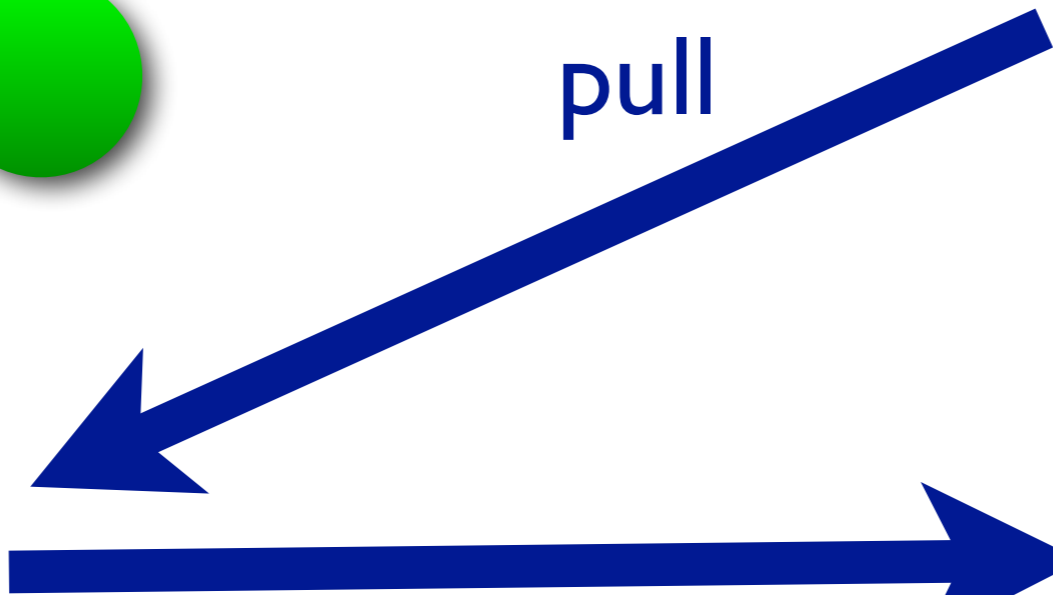
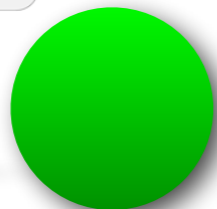
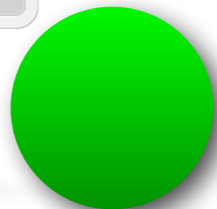
Mainline Server



pull

push

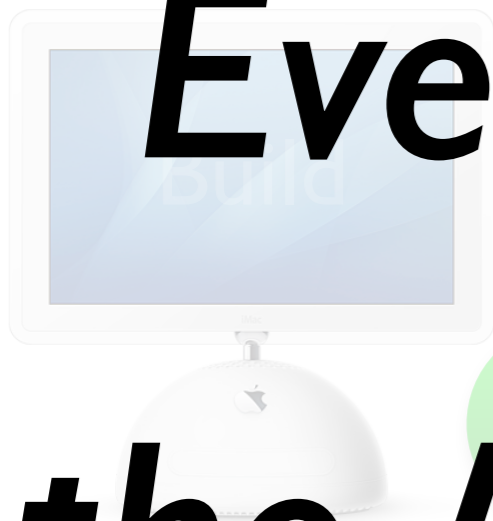
✓
Done!





Local
Workstation

Mainline Server



***Everyone Commits To
the Mainline Every Day***



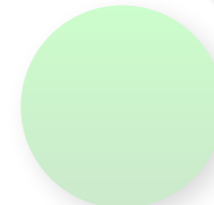
pull



push



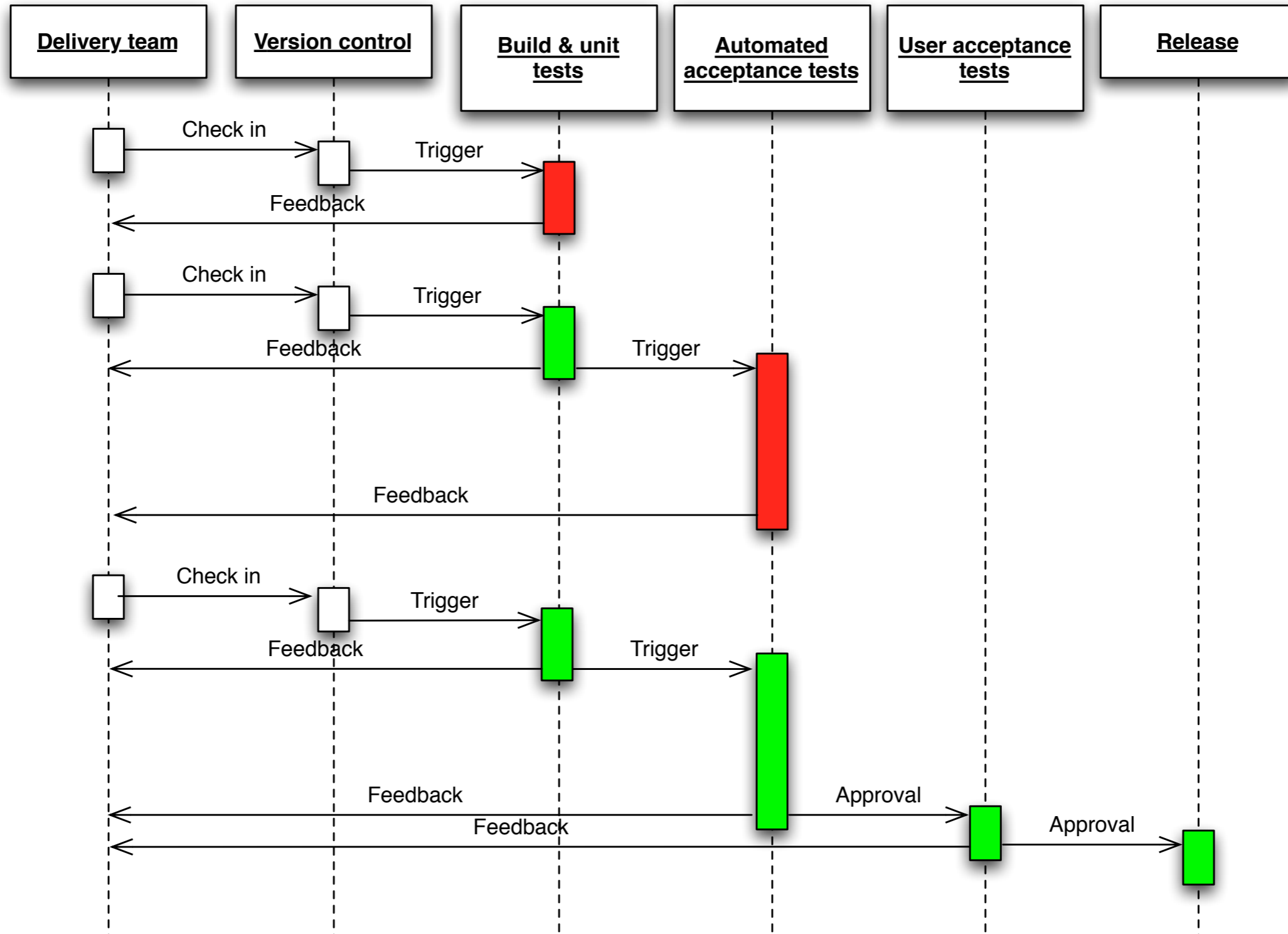
Done!



Google Scale

- 10000+ developers in 40+ offices
- 2000+ projects under development
- Single monolithic code tree
- 20+ code changes submitted per minute - peaks at 60
- 50% of code changes every month
- Everyone develops and releases from head
- All builds from source
- >100 million test cases executed per day

deployment pipeline



hp laserjet firmware team

2008

10% - code integration

20% - detailed planning

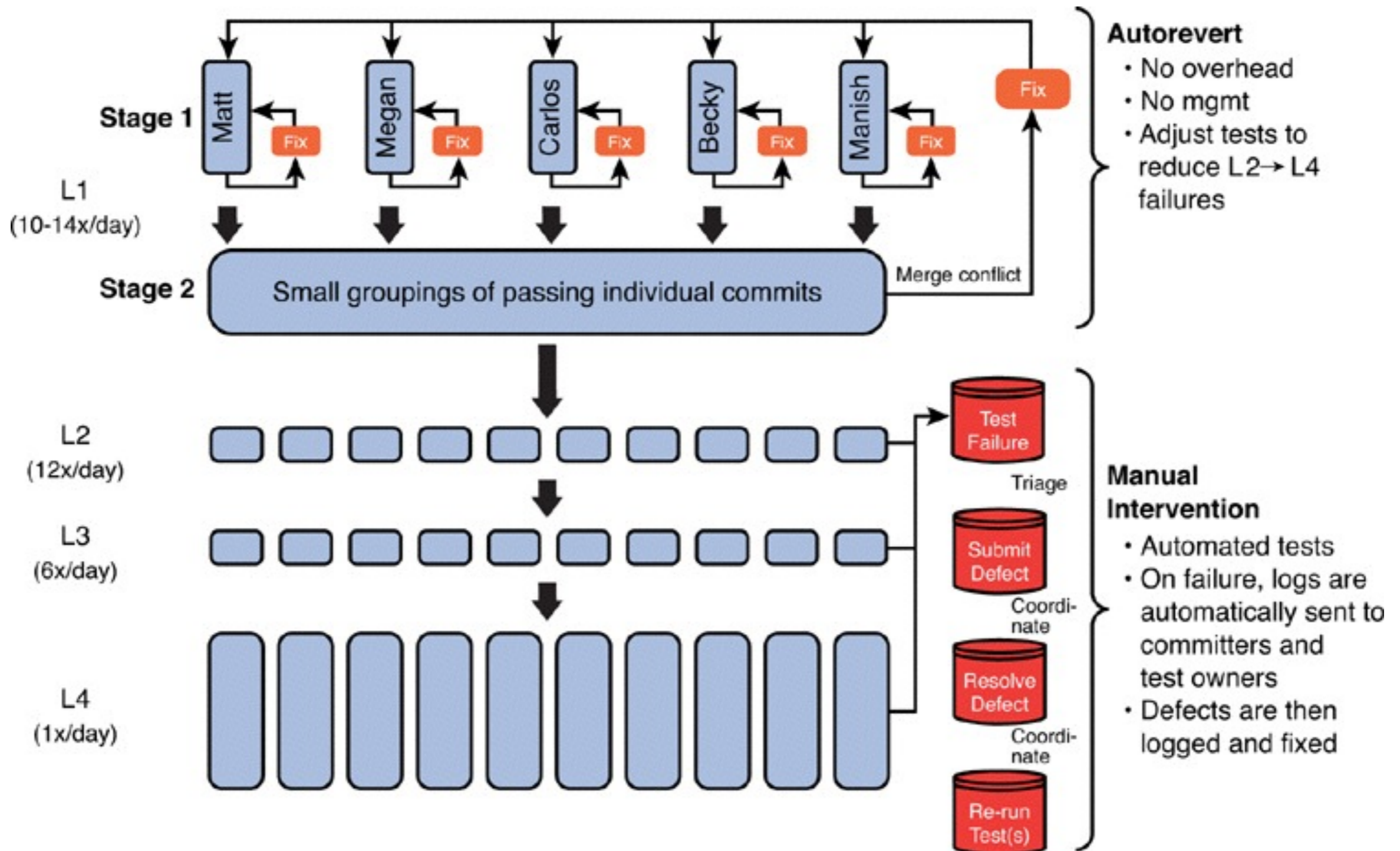
25% - porting code

25% - current product support

15% - manual testing

~5% - innovation

deployment pipeline



hp laserjet firmware team

2008

10% - code integration

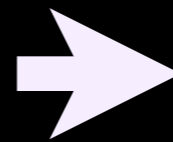
20% - detailed planning

25% - porting code

25% - current product support

15% - manual testing

~5% - innovation



2011

2% - continuous integration

5% - agile planning

15% - one main branch

10% - one branch cpe

5% - most testing automated

~40% - innovation

The remaining 23% on RHS is spent on managing automated tests.

the economics

2008 to 2011

- overall development costs reduced by ~40%
- programs under development increased by ~140%
- development costs per program down 78%
- resources now driving innovation increased by 8X



A Practical Approach to Large-Scale Agile Development - Gruver, Young, Fulghum

it performance

- deployment frequency
- lead time for changes
- mean time to recover



<http://bit.ly/2014-devops-report>

highest correlation with it perf

“Our app configurations are in a version control system”

“Our system configurations are in a version control system”

“Our app code is in a version control system”

“We get failure alerts from logging and monitoring systems”

“Developers merge their code into trunk daily”

top predictors of it perf

peer-reviewed change approval process

version control everything

proactive monitoring

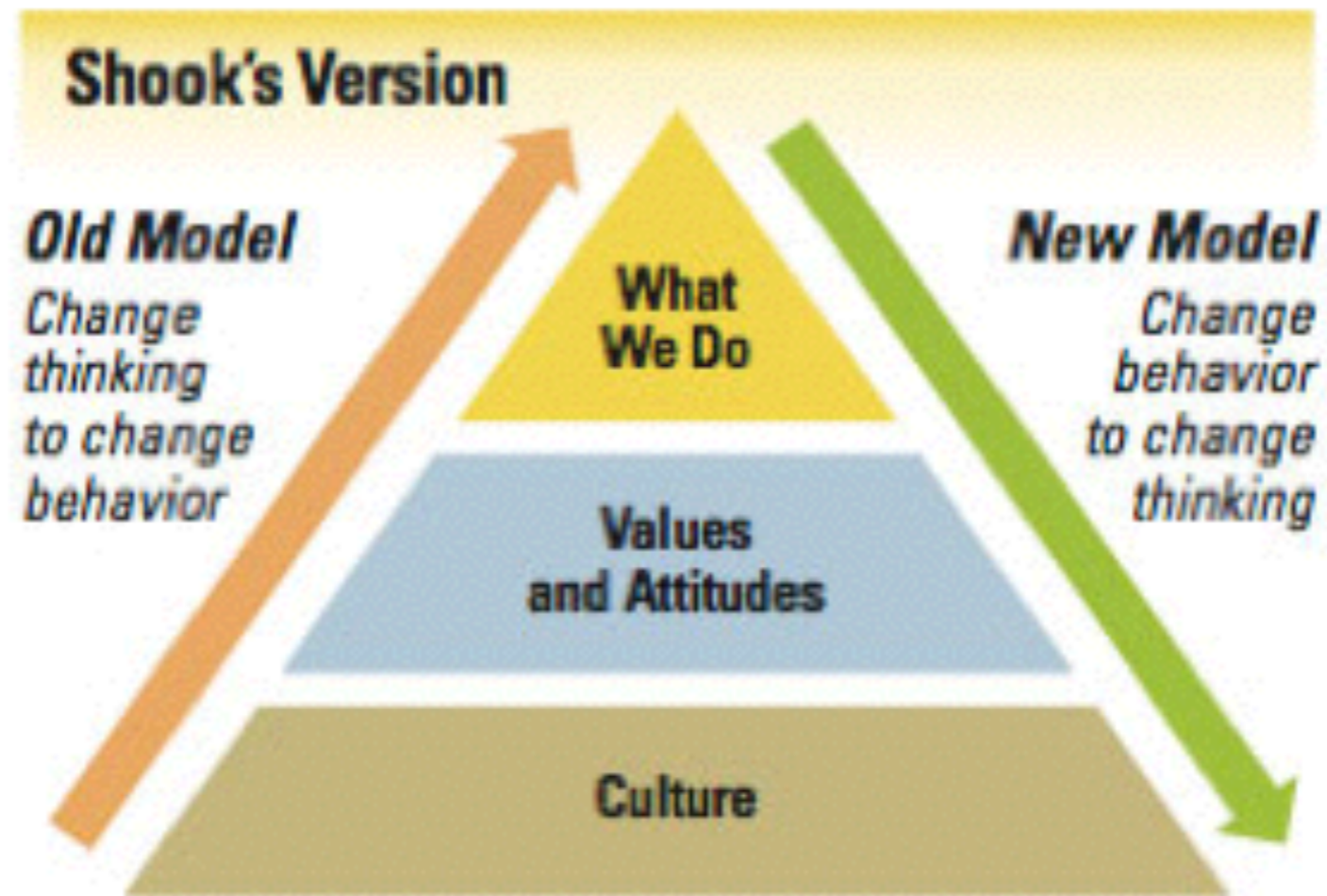
high trust organizational culture

win-win relationship between dev and ops

high trust culture => information flow

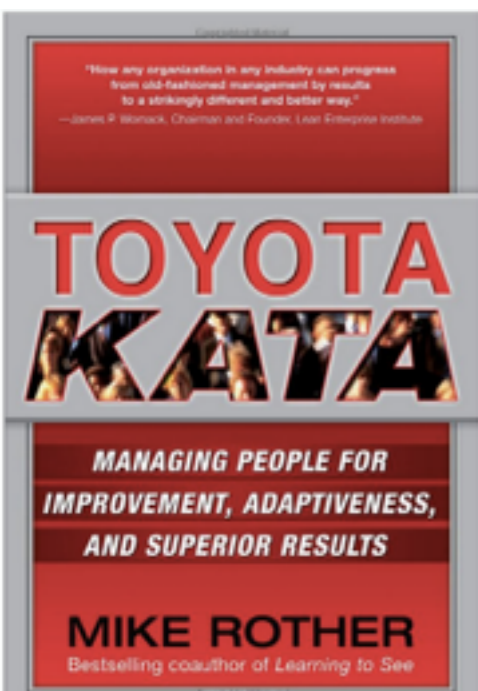
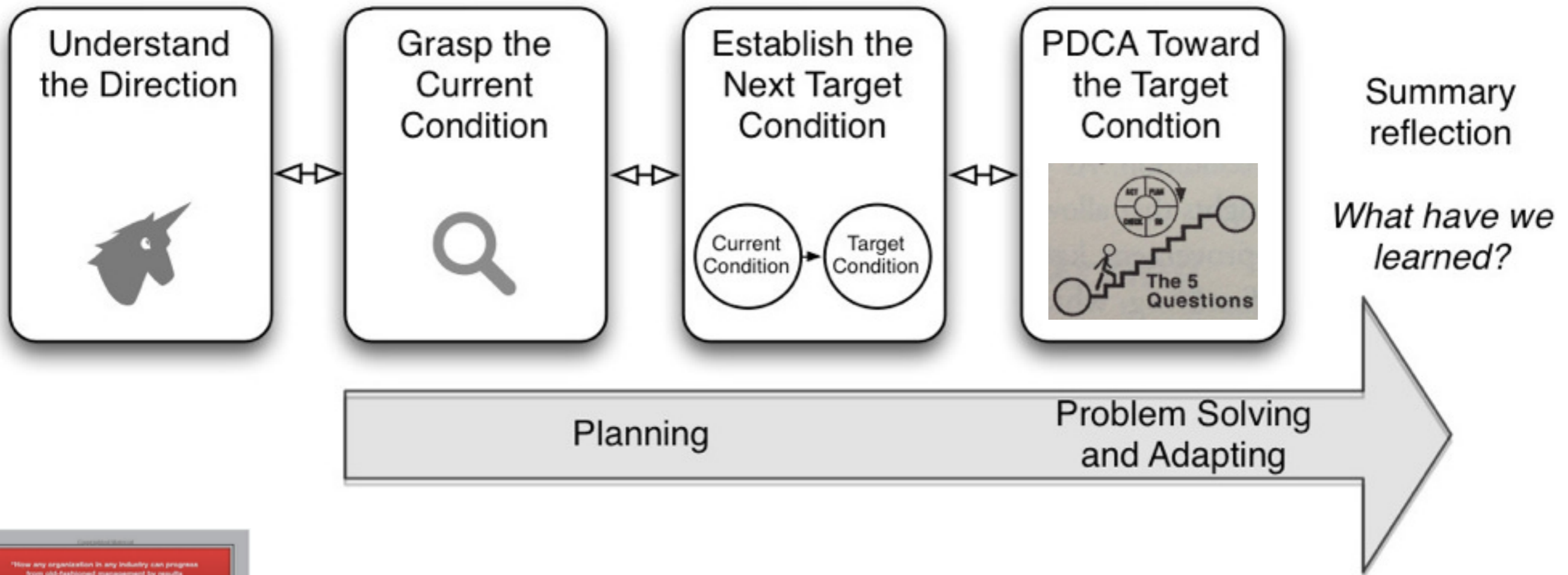
Pathological	Bureaucratic	Generative
Information is hidden	Information may be ignored	Information is actively sought
Messengers are “shot”	Messengers are tolerated	Messengers are trained
Responsibilities are shirked	Responsibility is compartmented	Responsibilities are shared
Bridging is discouraged	Bridging is allowed but discouraged	Bridging is rewarded
Failure is covered up	Organisation is just and merciful	Failure causes enquiry
New ideas are crushed	New ideas create problems	New ideas are welcomed

changing culture



<http://sloanreview.mit.edu/article/how-to-change-a-culture-lessons-from-nummi/>

improvement kata



improvement kata

What is the target condition? (*The challenge*)

What is the actual condition now?

What obstacles are preventing you from reaching it?
which one are you addressing now?

What is your next step? (*Start of PDCA cycle*)

When can we go and see what we learned from
taking that step?

improvement kata

Table 5.1. Sample Mini-Milestone Objectives (MM30 Objectives)

Rank	Theme	Exit Criteria: Objective Met/ <i>Objective not met</i>
0	Quality threshold	P1 issues open < 1week L2 test failure 24-hour response
1	Quarterly bit release	A) <i>Final P1 change requests fixed</i> B) Reliability error rate at release criteria
2	New platform stability and test coverage	A) Customer Acceptance Test 100% passing B) All L2 test pillars 98% passing C) L4 test pillars in place D) L4 test coverage for all Product Turn On requirements E) 100% execution of L4 tests on new products
3	Product Turn On dependencies and key features	A) Print for an hour at speed to finisher with stapling B) Copy for an hour <i>at speed</i> C) <i>Enable powersave mode</i> D) Manufacturing nightly test suite execution E) Common Test Library support for four-line control panel display
4	Build for next-gen products	A) <i>End-to-end system build on new processor</i> B) <i>High-level performance analysis on new processor</i>
5	Fleet integration plan	Align on content and schedule for “slivers” of end-to-end agile test with system test lab



leadership

“highly aligned, loosely coupled”

leaders decide *outcomes* — with short horizon

people doing work discover how to achieve outcomes

job of managers is to enable their reports

update vision, outcomes, metrics based on learnings

takeaways

use automation to *detect* problems quickly

work in small batches

measure and improve customer outcomes

use continuous improvement to get better

jesse's rule



“don't fight
stupid,
make more
awesome”

Jesse Robbins, Co-founder, Opscode @jesserobbins

questions

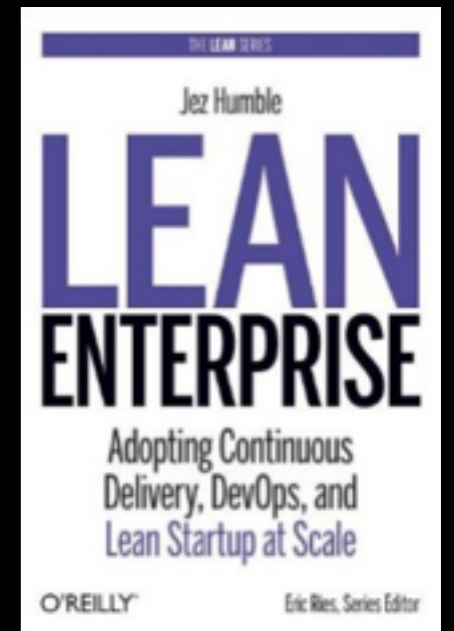
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<http://continuousdelivery.com/>

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<http://amzn.to/1f7UkbV>

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